

Date: Thursday, 2/14/2008 10:57:43 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	MOUNTING CHANNEL		
Job Number	37433					
Estimate Number	10605					
P.O. Number	:		Part Number	:	D2585	
This Issue	: 2/14/2008	S.O. No. :	Drawing Number	:	D2585 REV B	
Prsht Rev.	:	NC	Project Number	:	N/A	
First Issue	:	/ /	Drawing Revision	:	B	
Previous Run	:	36028	Material	:		
Written By	:		Due Date	:	3/10/2008	Qty: 20 Um: Each
Checked & Approved By	:	1/14/08 02 14				
Comment	:	Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF				
		Est. C 06.07.21 waterjet EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S14GA	304SS .080	
		Comment: Qty.: 0.0168 sf(s)/Unit Total : 0.3360 sf(s) 304SS .080 batch: 11107244 1B 8-2-27	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2585 Dwg Rev: B Prog Rev: B 1B 8-2-27	
		2-Deburr if necessary	→ P John 03/02/27 AF
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE 1B 8-2-27	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK 1B 8-2-27 45	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	N/A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 12 Date: 08/03/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/14/2008 10:57:44 AM
User: Kim Johnston

Process Sheet

(2)

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 37433

Part Number: D2585

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2585

SB 08/03/05 (45)

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/03/05 (48)

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: 37

5/3/06 SO VSX

(45)

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

12/08/03/07

Job Completion



~ 2008/3/07

(45)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37433
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

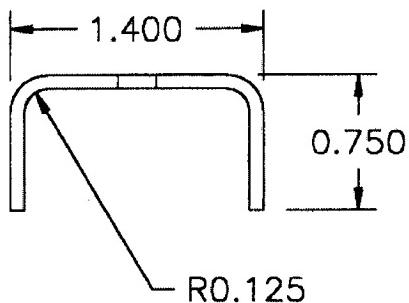
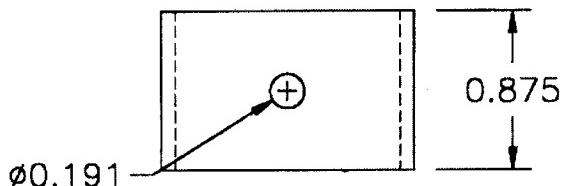
Measured by:	<u>B</u>	Audited by:	<u>C</u>	Prototype Approval:	N/A
Date:	8-2-27	Date:	08/22/27	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.08.29	New Issue	KJ/JLM	SAC

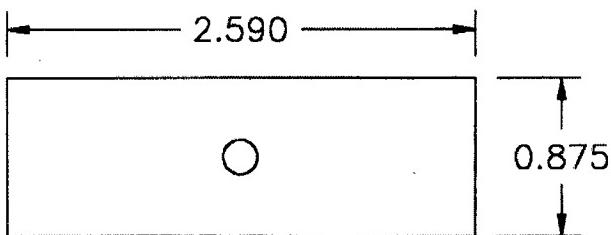


DESIGN B.W	DRAWN BY B.W	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W	APPROVED B.W	DRAWING NO. D2585	REV. B SHEET 1 OF 1
DATE 96:07:11		TITLE MOUNTING CHANNEL	SCALE 1:1
B	97:03:14	ADD FLAT PATTERN	

RELEASED
97/03/14 DS



FLAT PATTERN



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 37433

MATERIAL: 304/316 SS, 14 GAUGE (0.078)